

What is claimed is:

1           1.     A microfluidic system having enhanced optical detection, comprising:  
2           a microfluidic device that comprises:  
3                 a body structure that is planar in a first plane;  
4                 a first channel segment that is parallel to the first plane;  
5                 a detection channel segment having a first and a second end, wherein the first  
6 end of the detection channel segment is in fluid communication with the first channel segment, the  
7 detection channel segment being oriented substantially orthogonally to the first plane; and  
8                 a detection system in sensory communication with the detection channel  
9 segment and oriented to provide a detection path substantially along a longitudinal axis of the  
10 detection channel segment.

1           2.     The microfluidic system of claim 1, wherein the body structure comprises at  
2 least first and second substrate layers bonded together, the first channel segment being defined at an  
3 interface of the first and second planar substrates, and wherein the detection channel segment  
4 comprises a via disposed through at least one of the first and second planar substrates.

1           3.     The microfluidic system of claim 1, further comprising a second channel  
2 segment that is in fluid communication with the second end of the detection channel segment.

1           4.     The microfluidic system of claim 1, wherein the body structure comprises at  
2 least first, second and third planar substrate layers, a first surface of the first substrate being bonded  
3 to a first surface of the second substrate, and a first surface of the third substrate being bonded to a  
4 second surface of the second substrate, the second surface of the second substrate being opposite to  
5 the first surface of the second substrate, the first channel segment being defined at an interface of  
6 the first and second planar substrate layers, and the second channel segment being defined at an  
7 interface of the second and third planar substrate layers, and wherein the detection channel segment  
8 comprises a via disposed through at least the second planar substrate layer.

1           5.     The microfluidic system of claim 1, wherein the detection system comprises  
2 an absorbance measurement system.

1                    6.        The microfluidic system of claim 1, wherein the absorbance detection system  
2 comprises:  
3                    a light source;  
4                    an optical train positioned proximal to the first end of the detection channel segment,  
5 wherein the optical train directs light from the light source through the first end of the detection  
6 channel segment; and  
7                    a light detector positioned proximal to the second end of the detection channel  
8 segment for detecting an amount of light that passes through the detection channel segment.

1                    7.        The microfluidic system of claim 1, wherein the detection channel segment  
2 has a cross sectional area that is between about 0.1 and 5 times a cross sectional area of at least one  
3 of the first and second channel segments.

1                    8.        The microfluidic system of claim 1, wherein the cross-sectional area of the  
2 detection channel segment is from about 0.5 to about 2 times the cross sectional area of at least one  
3 of the first and second channel segments.

1                    9.        The microfluidic system of claim 1, wherein the detection channel segment is  
2 from about 10  $\mu\text{m}$  to about 1mm in length.

1                    10.       The microfluidic system of claim 1, wherein the detection channel segment is  
2 from about 50 to about 500  $\mu\text{m}$  in length.

1                    11.       The microfluidic system of claim 1, wherein the detection channel segment is  
2 from about 100 to about 250  $\mu\text{m}$  in length.

1                    12.       The microfluidic system of claim 1, wherein the detection channel segment  
2 comprises a volume that is less than 100 nl.

1                    13.       The microfluidic system of claim 1, wherein the detection channel segment  
2 comprises a volume that is less than 10 nl.

1 14. The microfluidic system of claim 1, wherein the detection channel segment  
2 comprises a volume that is less than 1 nl.

1 15. A microfluidic system for enhanced optical detection, comprising:  
2 a body structure that is planar in a first plane;  
3 a first detection channel segment being disposed in a second plane that is  
4 substantially orthogonal to the first plane; and  
5 an optical detector positioned to be in sensory communication with the first detection  
6 channel segment, the detector being oriented to direct light into and receive light from the detection  
7 channel segment along a detection path that is substantially parallel to the second plane.

1 16. The microfluidic system of claim 0, wherein the first and second planes are  
2 parallel.

1 17. The microfluidic system of claim 0, further comprising at least a second  
2 channel segment in fluid communication with the detection channel segment.

1 18. The microfluidic system of claim 0, wherein the second channel segment is  
2 disposed to be positioned in a third plane that is different from the first plane.

1 19. The microfluidic system of claim 0, wherein the first and second channel  
2 segments are disposed in a planar body structure, the first and second planes being perpendicular to  
3 a plane of the planar body structure and the third plane being parallel to the plane of the body  
4 structure.

1 20. The microfluidic system of claim 0, wherein the planar body structure  
2 comprises at least first, second and third substrate layers, wherein the first substrate layer is  
3 sandwiched between the second and third substrate layers, the first channel segment being disposed  
4 as an aperture through the first substrate layer, and the second channel segment being disposed at  
5 the interface of the first and second substrate layers.

1 21. A microfluidic system comprising:

2 a planar body structure comprising a first channel and a detection channel segment  
3 disposed therein, the first channel being disposed in a major plane of the planar body structure, and  
4 the detection channel being disposed substantially orthogonally to the major plane of the body  
5 structure; and

6 an optical detector in sensory communication with the detection channel segment,  
7 the optical detector being positioned to direct and/or receive optical energy in a direction parallel to  
8 the detection channel segment through an end of the detection channel segment.

1 22. An analytical system, comprising

2 a first fluid conduit disposed in a body structure, the first fluid conduit having first  
3 and second ends, and a longitudinal axis;

4 a light source proximal to the first end of the first fluid conduit, and positioned to  
5 direct light through the first fluid conduit in a path substantially parallel to the longitudinal axis;

6 at least a first spatial filter attached to the body structure and positioned between the  
7 first end of the fluid conduit and the light source; and

8 an optical detector positioned to receive optical signals from the first fluid conduit.

1 23. The system of claim 22, wherein the optical detector is positioned proximal  
2 to the second end of the first fluid conduit and directed to receive light from the light source that  
3 passes through the first fluid conduit.

1 24. The system of claim 23, further comprising a second spatial filter positioned  
2 between the second end of the first fluid conduit and the optical detector.

1 25. The system of claim 22, wherein the at least first spatial filter is provided on  
2 an exterior surface of the body structure.

1 26. The system of claim 22, wherein the at least first spatial filter is disposed in  
2 an interior region of the body structure.

1 27. An analytical system, comprising

2 a first fluid conduit disposed in a body structure, the first fluid conduit having first  
3 and second ends, and a longitudinal axis;

4 a light source proximal to the first end of the first fluid conduit, and positioned to  
5 direct light through the first fluid conduit in a path substantially parallel to the longitudinal axis;

6 at least a first spatial filter attached to the body structure and positioned proximal to  
7 the first end of the fluid conduit such that light from the light source passes through the spatial filter  
8 before entering into the first fluid conduit; and

9 an optical detector positioned to receive optical signals from the first fluid conduit.

1 28. The system of claim 27, wherein the optical detector is positioned proximal  
2 to the second end of the first fluid conduit and directed to receive light from the light source that  
3 passes through the first fluid conduit.

1 29. The system of claim 28, further comprising a second spatial filter positioned  
2 proximal to the second end of the first fluid conduit and the optical detector, such that light from the  
3 first fluid conduit that contacts the detector passes through the second spatial filter.

1 30. The system of claim 27, wherein the at least first spatial filter is provided on  
2 an exterior surface of the body structure.

1 31. The system of claim 27, wherein the at least first spatial filter is disposed in  
2 an interior region of the body structure.

1 32. A method of performing an analytical operation in a microscale channel,  
2 comprising:

3 providing a planar microfluidic device having a first detection channel segment that  
4 is substantially orthogonal to a major plane of the planar microfluidic device;

5 introducing a sample material into the first detection channel segment, the first  
6 sample material having a concentration of an optically detectable material disposed therein;

7 directing an optical detection path through the sample material in the detection  
8 channel segment at an angle that is substantially parallel to a longitudinal axis of the first detection  
9 channel segment; and

10 detecting an optical signal from the sample material.

1 33. The method of claim 32, wherein the steps of directing and detecting  
2 comprise directing a light signal through the sample material and detecting an amount of light  
3 transmitted by the sample material.

1 34. The method of claim 32 further comprising the step of determining an  
2 amount of the light signal absorbed by the sample material from the amount of light signal  
3 transmitted by the sample material.

1 35. The method of claim 32, further comprising providing at least a second  
2 channel disposed in the planar microfluidic device, the second channel being parallel to the major  
3 plane of the microfluidic device, and in fluid communication with the first detection channel  
4 segment.

1 36. The method of claim 32, wherein the first channel is also fluidly connected to  
2 a sampling capillary that is attached to and extends from the microfluidic device, and wherein the  
3 step of introducing the first sample material into the detection channel segment comprises drawing a  
4 sample material from a source of sample material into the sampling capillary and transporting the  
5 sample material into the second channel segment and into the detection channel segment.

1 37. A method of enhancing sensitivity of optical detection in a microscale  
2 channel, comprising:  
3 introducing a sample fluid having a concentration of optically detectable material  
4 disposed therein into a detection channel segment having a first length;  
5 directing light along substantially the entire first length from at least one end of the  
6 detection channel segment; and  
7 detecting the optically detectable material from at least one end of the detection  
8 channel segment.